

Work Order ID 59341

Tuesday, June 01, 2010 4:21:35 PM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Item Name: Mesh (Base)

Stop



Start Date: 6/1/2010 Start Qty: 3.00



Required Date: 6/7/2010 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-6-01

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- cut mesh to size as per dwg D3832

SAD

10-06-24

3

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

Solob4

43

120

0.00



Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

Packaging

SAD

10-06-24

2

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Page 2

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Start Date: 6/1/2010 Start Qty: 3.00



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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

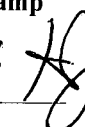


QC

Memo

0.00

Quality Control

10/06/24 
CY 10/06/24

Picklist Print

Tuesday, June 01, 2010 4:21:40 PM

Page 1

Work Order ID: 59341



Parent Item: D3832-1



Parent Item Name: Mesh (Base)

Start Date: 6/1/2010

Required Date: 6/7/2010

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	497.9273	25.4518	80.37411			



Expanded Metal Flat SS



SAD 10-06-24

Location

Loc Qty

Loc Code

MAT

497.9273

114399

88.1523

114594

89.775

114744

320

M114853

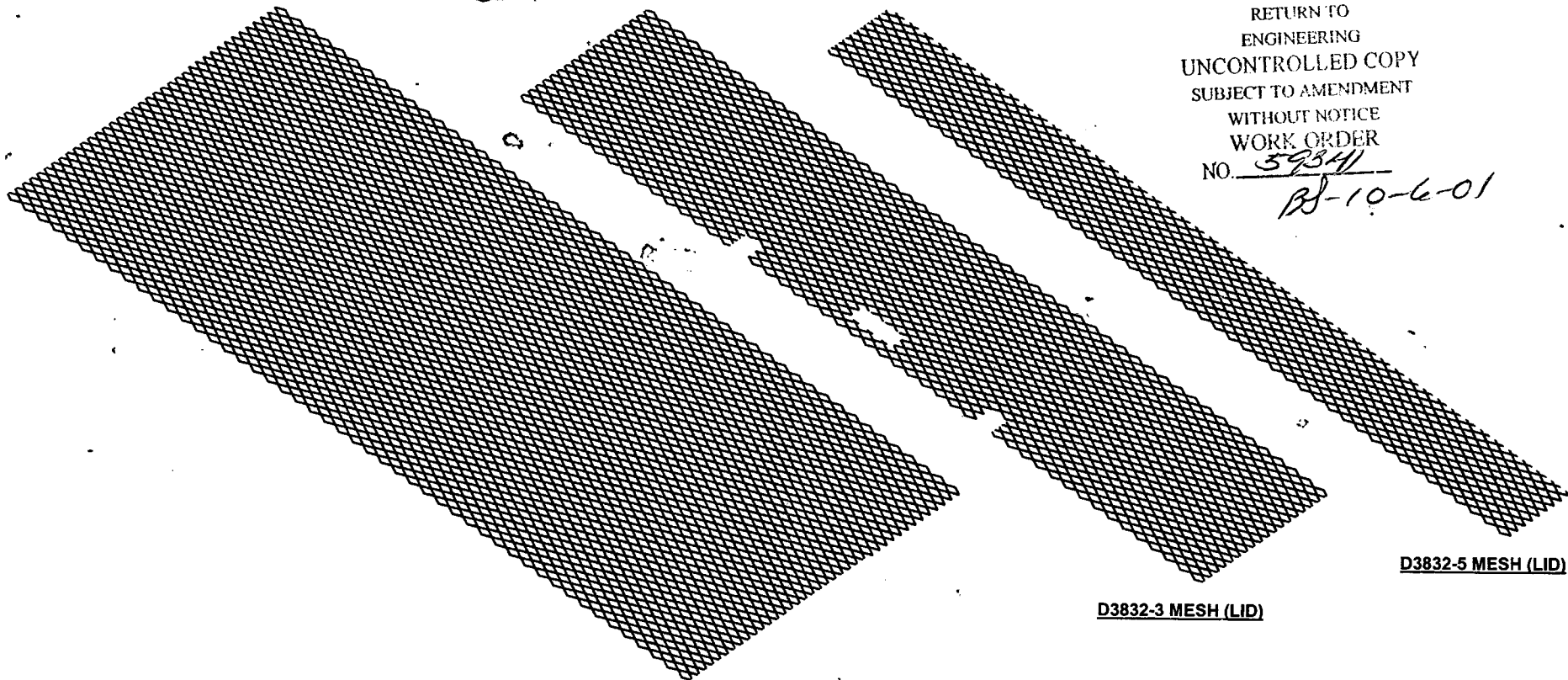
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26.79137

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 59341
BJ-10-6-01



D3832-5 MESH (LID)

D3832-3 MESH (LID)

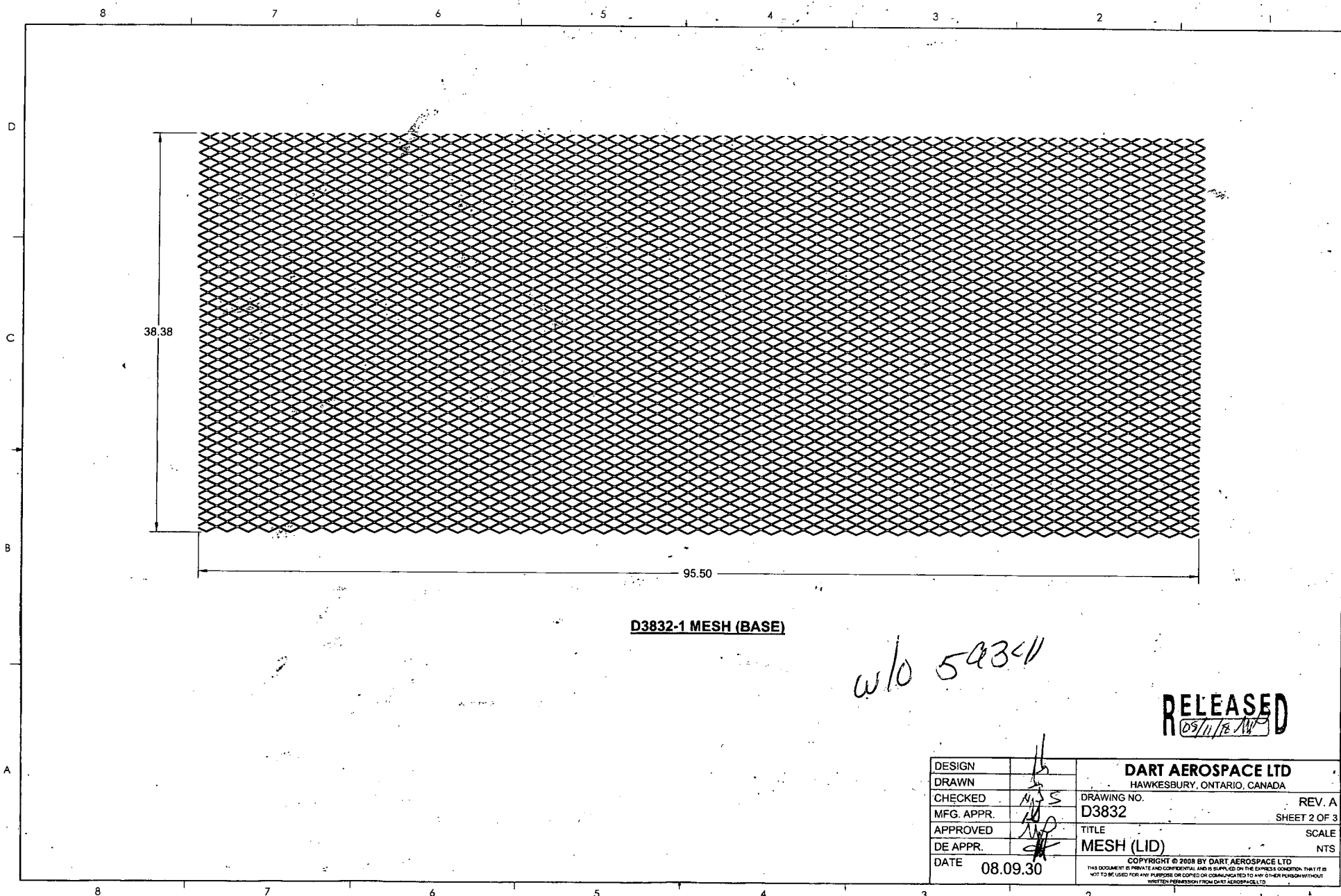
D3832-1 MESH (BASE)

RELEASED
06/11/18/19

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

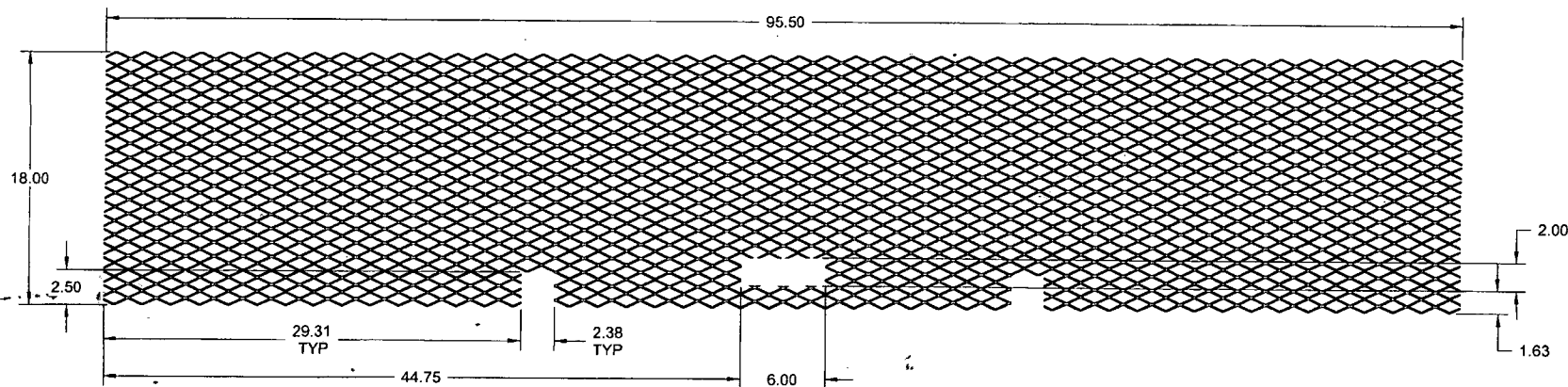
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DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
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CHECKED		DRAWING NO.			REV. A
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DE APPR.		MESH			NTS
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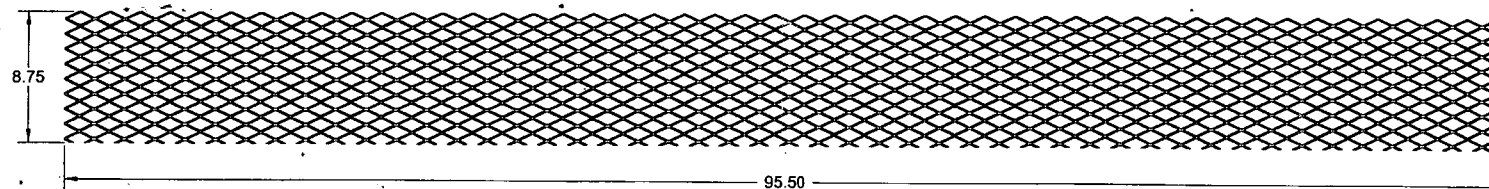
D3832-3 MESH (LID)

C

C

B

B



D3832-5 MESH (LID)

A

A

w/0 59341

RELEASED
08/11/10

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DE APPR.		MESH	NTS
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